TITLE OF THE INVENTION

AN OPENING'-CLOSING DEVICE FOR AN OPENING-CLOSING MEMBER OF A VEHICLE

This application is based on and claims priority under 35 U.S.C. § 119 with respect to Japanese Patent Application No. 2003-118751 filed on April 23, 2003, the entire contents of which are incorporated herein by reference.

FIELD OF THE INVENTION

[0001] The present invention relates to an opening-closing device for opening and closing an opening-closing member of a vehicle.

BACKGROUND OF THE INVENTION

[0002] A known opening-closing device is used as an openingclosing device for a backdoor(as a tailgate) of a vehicle 15 as described in Japanese Patent Laid-Open Publication No. 2003-41853. With the known opening-closing device, backdoor is opened both electrically and manually. known opening-closing device described in Japanese Patent Publication No. 2003-41853 includes 20 electromagnetic clutch. When the backdoor is electrically operated to open and close, the electromagnetic clutch is energized for transmitting a rotational force ofactuator including an electric motor and a deceleration mechanism to an opening-closing mechanism connected to the backdoor. In the meantime, with the known opening-closing 25 device, when the backdoor is manually operated to open and close, the transmission of the rotational force is cut by disengaging a transmitting member included electromagnetic clutch and a transmitted member from each other so that the backdoor is opened and closed without affected bу the resistance generated the transmission of the reverse rotational force from the opening-closing mechanism side for rotating the actuator in reverse. For example, the known opening-closing device

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described in Japanese Patent Laid-Open Publication No. 2003-41853 includes a spring affecting the transmitted member to be disengaged from the transmitting member.

- [0003] With the foregoing known construction, the transmitted member has to be attracted to the transmitting member with the strong force against the biasing force of the spring so that the rotational force is transmitted by the electromagnetic clutch when transmitting the rotational force of the actuator to the opening-closing mechanism.
- 10 Thus, the known construction increases the size of the electromagnetic clutch. In the meantime, because the spring is configured to transmit the rotational force and to disengage the transmitted member from the transmitting member, the construction of the spring assumes complicated, which increases the manufacturing cost.
- [0004] A need thus exists for an opening-closing device which includes an electromagnetic clutch with small and simple construction.

20 SUMMARY OF THE INVENTION

[0005] In light of the foregoing, the present invention provides an opening-closing device, which includes driving source, an opening-closing mechanism for opening and closing an opening-closing member provided at a vehicle body by operation of the driving source, and a clutch positioned between the driving source and the openingclosing mechanism and sifting an energization state can transmit a driving force of the driving source to the opening-closing mechanism and a non-energization state can not transmit the drive force. The clutch includes a drive portion and a driven portion. The drive portion and the driven portion contact each other by a first load which can transmit the driving force from the driving source to the opening-closing mechanism clutch when the energization state. The drive portion and the portion contact each other by a second load which can not transmits the driving force from the driving source to

opening-closing mechanism when the clutch is the non-energization state.

BRIEF DESCRIPTION OF THE DRAWING FIGURES

- 5 [0006] The foregoing and additional features and characteristics of the present invention will become more apparent from the following detailed description considered with reference to the accompanying drawing figures in which like reference numerals designate like elements.
- 10 [0007] Fig. 1 shows a plane view of an opening-closing device according to a first embodiment of the present invention.
 - [0008] Fig. 2 shows a cross-sectional view taken on line II-II of Fig. 1.
- 15 [0009] Fig. 3 shows an exploded perspective view of the opening-closing device according to the embodiment of the present invention.
 - [0010] Fig. 4 shows an exploded perspective view of an actuator of the opening-closing device according to the embodiment of the present invention.
 - [0011] Fig. 5 shows an exploded perspective view of an electromagnetic clutch of the opening-closing device according to the embodiment of the present invention.
- [0012] Fig. 6 shows a lateral view adapting the openingclosing device to an electric backdoor system of a vehicle.
 [0013] Fig. 7 shows an exploded perspective view of an
 electromagnetic clutch of an opening-closing device
 according to a second embodiment of the present invention.

30 <u>DETAILED DESCRIPTION OF THE INVENTION</u>

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- [0014] Embodiments of the present invention will be explained with reference to the illustrations of the drawing figures as follows.
- [0015] A first embodiment of the present invention will be explained with reference to Figs. 1-6. As shown in Fig. 6, an electric backdoor system 1 includes a backdoor(as a tailgate) 3 serving as an opening-closing body connected to

an upper rear portion of a vehicle 2 with a hinge, an opening-closing device 6 for electrically operating the backdoor 3 to open and close, and a damper stay 5 serving as a device for generating the supplementary opening force.

[0016] The opening-closing device 6 includes an actuator 60 secured to a roof portion of the vehicle 2, an arm 32 extended from the actuator 60, and an opening-closing mechanism 30 including the arm 32 and a bracket rotatably connected to the arm 32 and secured to the backdoor 3. By the electric operation of the openingclosing device 6, the backdoor 3 is selectively operated to close as shown with an actual line at Fig. 6 and to open as shown with a two-dotted chain line at Fig. 6. The damper stay 5 includes the construction of a gas piston enclosing the high pressure gas. A first end of the damper stay 5 is connected to a rear portion of the vehicle 2 and a second end of the damper stay 5 is connected to the backdoor 3. The damper stay 5 generates the load for assisting the opening of the backdoor 3 and for absorbing the shock when the door is suddenly opened.

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[0017] Referring to Figs. 1-3, the detailed construction of the actuator 60 and the opening-closing mechanism 30 will explained as follows. The actuator 60 includes an electric motor 61 and an electromagnetic clutch 8 (shown in Fig. 3) for controlling the transmission of the rotational operation force of the electric motor 61 to the openingclosing mechanism 30. The actuator 60 further includes a first intermediate gear 63, a second intermediate gear 64 large gear portion 64b geared with the intermediate gear 63, and a crank gear 65 having a sector gear portion 65c geared with a small gear portion 64a unitarily formed with the second intermediate gear 64, which transmits the rotational force electromagnetic clutch 8 to the opening-closing mechanism 30. A rotational shaft 65a vertically extended in parallel with a rational shaft 65b of the crank gear 65 is provided at a surface of the crank gear 65. A first end of a link 66 is rotatably provided at a first end of the rotational shaft 65a. A hole 66a is formed at a second end of the link

- 66. A shaft 34 extended in the vertical direction is configured to be located at the hole 66a. A slider 35 unitarily formed with the shaft 34 is rotatably connected relative to the link 66.
- [0018] A bottom housing 61a (shown in Fig. 4) is fixed to the electric motor 61. A lower case 70 and an upper case 62 shown in Fig. 3 are fixed to the bottom housing 61a. The first intermediate gear 63, the second intermediate gear 64, the crank gear 65, and the link 66 are accommodated in a space formed with the lower case 70 and the upper case 62 10 to be assembled to the electric motor 61. The upper case 62 bearing portion includes a 62a for supporting rotational shaft 65b of the crank gear 65. The lower case 70 is provided with a rotational shaft 71 arranged to be 15 extended upward for supporting the second intermediate gear 64.
 - [0019] A slide bracket 75 is attached at a bottom surface of the lower case 70. The slide bracket 75 includes a pair of horizontal slide surfaces 76 horizontally formed in the fore-aft direction of the vehicle 2. The lower case 70 includes a pair of vertical slide surfaces 72 formed at the vertical surface extended in the fore-aft direction in parallel with the horizontal slide surface 76.
- [0020] In the meantime, a roller 33 rotating about a shaft vertically extended and provided at a top surface of the 25 slider 35. Four rollers 33 rotating about corresponding shaft extended in the horizontal direction are provided at sides of the slider 35. The roller 33 rotating about the vertically extended shaft 30 contacting the vertical slide surface 72 and the rollers 33 rotating about the horizontally extended shafts rotates contacting the horizontal slide surface 76 for guiding the slider 35 in the fore-aft direction of the vehicle 2.
- [0021] With the construction of the embodiment, an output shaft 83 of the actuator 60 is fixed to the first intermediate gear 63 so that the electromagnetic clutch 8 transmits the rotational force of the electric motor 61. By actuating the electric motor 61, the slider 35 moves in the

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fore-aft direction to electrically open and close the backdoor 3 via the opening-closing mechanism 30.

[0022] As shown in Figs. 2-4, a top housing 61b is provided for covering the top of the bottom housing 61a of the electric motor 61 for forming the accommodation space with the bottom housing 61a. The electromagnetic clutch 8 is accommodated in the accommodation space.

[0023] As shown in Fig. 5, the electromagnetic clutch 8 includes an electromagnetic solenoid 81, a rotor 82 serving as a driven portion, a shaft 83 fixed at the center of the rotor 82 to be vertically extended, an amateur 84 serving as a drive portion including a hole 84a to be fitted with the shaft 83, a wave washer 86 serving as an elastic body for pushing the amateur 84 to contact the rotor 82 with a predetermined load, and a worm wheel 87. A circular groove 85 is formed at the amateur 84. A flange 88 is provided at the worm wheel 87 to fit in the circular groove 85. Plural recess portions 88a are formed at the flange 88. Plural detent portions 85a are provided at the circular groove 85 of the amateur 84. The detent portions 85a are engaged with the recess portions 88a so that the relative rotation of the amateur 84 and the worm wheel 87 is restricted while allowing the relative movement of the amateur 84 and the worm wheel 87 in the axial direction. construction, the rotation is transmitted from the worm wheel 87 to the amateur 84.

[0024] The worm wheel 87 is rotatably engaged with the shaft 83 at the hole 87a and includes a helical gear portion 87b at the external periphery thereof. The helical gear portion 87b is geared with a worm gear formed at an output shaft of the electric motor 61. Thus, the worm wheel 87 is rotated by the actuation of the electric motor 61.

[0025] With the electromagnetic clutch 8, the amateur 84 is pushed to contact the rotor 82 by the wave washer 86 at the non-energization state, when the power is not supplied to the electromagnetic solenoid 81 from a harness 9a (shown in Fig. 4). Because the amateur 84 is pushed to contact the rotor 82 with the predetermined load by the wave washer 86

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at the non-energization state, the noise is not generated by the oscillation of the vehicle.

[0026] When the backdoor 3 is manually operated to open and close at the state that the electromagnetic clutch 8 is not energized, the rotational force from the backdoor 3 is transmitted to rotate the crank gear 65, the intermediate gear 64, and the first intermediate gear 63. However, because the amateur 84 of the electromagnetic clutch 8 contacts the rotor 82 with the predetermined light load, the amateur 84 and the rotor 82 slides each other so that the worm wheel 87 applied with the resistance of the electric motor 61 at the stopped state without energization does not rotate. Thus, the backdoor 3 can be manually opened and closed with the light operational force.

[0027] Although the amateur 84 and the rotor 82 slide each other accompanying the friction at the manual operation, the sufficient durability can be ensured for the opening-closing device of the backdoor. With this construction, even when the embodiment is applied to the special opening-closing device for the backdoor with frequent manual operation, the surface treatment for improving the duration for the abrasion may be provided at the amateur 84 and the rotor 82 to ensure the durability.

25 [0028] In the meantime, when the electromagnetic solenoid 81 is energized, the amateur 84 made of magnetic metal such as iron is attracted to the electromagnetic solenoid 81 side to contact the rotor 82 hard. Thus, the rotational force necessary for operating the backdoor 3 to open and close is transmitted from the amateur 84 to the rotor 82.

[0029] The operation of the opening-closing device 6 for the electric backdoor system 1 will be explained as follows.

[0030] When the opening-closing device 6 receives the command to open the backdoor 3 by the operation of a remote control device, or the like, first, the power is supplied from the harness 9a to the electromagnetic solenoid 8 by a controller receiving the signal from the remote control device to establish the transmission path of the rotational force of the electric motor 61 for opening the backdoor 3.

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By supplying the power from the harness 9a to the electric motor 61, the electric motor 61 rotates to open the backdoor 3. The operation for closing the backdoor 3 is operated by rotating the electric motor 61 in reverse likewise the operation when opening.

[0031] In case the loading and unloading is conducted at a half open state of the backdoor 3, the backdoor 3 is operated manually to open and close. In this case, the backdoor 3 is operated likewise known backdoor systems which are not electrically operated.

[0032] A second embodiment of the present invention is shown in Fig. 7. As shown in Fig. 7, with an electromagnetic clutch according to the second embodiment, an elastic body 186 formed with resin foam member is used for pushing the amateur 84 to contact the rotor 82 with the predetermined load. By gluing the elastic body 186 to the worm wheel 87, the assembling of the electromagnetic clutch becomes easy.

[0033] Although the embodiment of the present invention is explained by applying to the backdoor, the opening-closing device of the embodiment of the present invention is not limited to the application to the backdoor. The openingclosing device of the embodiment of the present invention may be applied to various doors including the backdoor, a side door, and a trunk lid, or the like. In terms of the opening-closing type of the doors, the opening-closing device of the embodiment of the present invention may be applied to a swing door and a slide door, or the like.

[0034] The principles, preferred embodiment and mode of operation of the present invention have been described in the foregoing specification. However, the invention which is intended to be protected is not to be construed as limited to the particular embodiments disclosed. Further, the embodiment described herein is to be regarded as illustrative . rather than restrictive. Variations changes may be made by others, and equivalents employed. without departing from the spirit of the present invention. Accordingly, it is expressly intended that all variations, changes and equivalents which fall within the

spirit and scope of the present invention as defined in the claims, be embraced thereby.